have, but in a more manageable, very visual framework. Furthermore, the analysis enables supply chain organizations to continue refining their processes and system designs. This is not a one-off exercise; after the initial design model is created, it can be updated with new data and the simulation rerun to check operational reality against the original predicted performance. New scenarios can be run when new opportunities and challenges arise.

Supply chain optimization analysis is a powerful tool that yields real results, with quantifiable savings and measurable performance improvements. It is a common tool and best practice in commercial supply chains; it should also be used in public health supply chains.

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